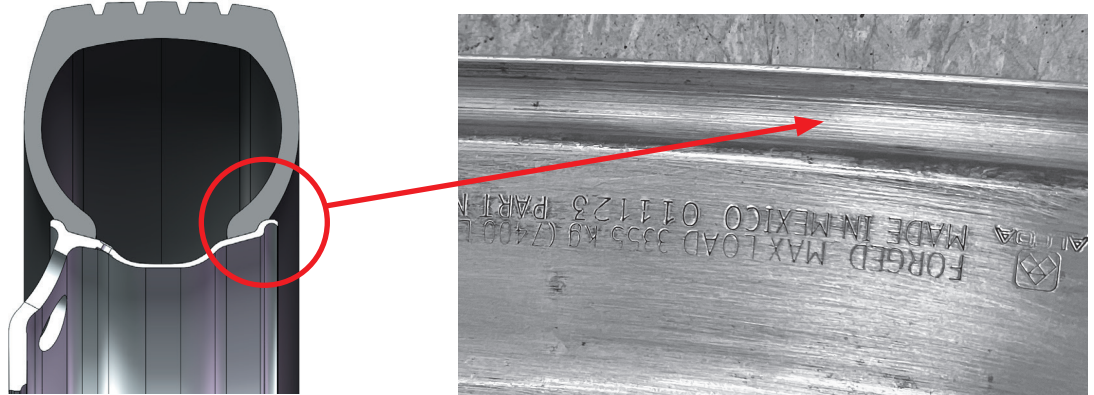


Inspection procedure for ULA18x steer application open end flange crack

When reviewing the steer axle/wheel end components during standard inspections, or to investigate vibration or ride disturbances, ensure to inspect the open-end flange area of the wheels.



HOW TO INSPECT

- Step 1** When vehicle is on inspection pit for other inspections, if not on inspection pit, then access front steering axle by either jacking the vehicle up or other method.
- Step 2** Inspect full 360° of open-end rim flange (brake side) for visible flange damage.
- Step 3** Clean gutter area full 360° of open-end rim flange and inspect for crack at flange radius.
- Step 4** If either condition is observed, remove the wheel from service and submit to Howmet for warranty replacement if eligible.

